



University of Central Lancashire

# Training 2000

INFORMATION FOR EMPLOYERS



# Engineering and Advanced Manufacturing

## Training and Apprenticeships

With nearly 60 years' experience in developing and delivering high quality Engineering training programmes, Training 2000 has helped many companies to remain competitive by creating a 'World Class' multi-skilled workforce.

“ We have found that apprentices are a great asset to our company as they each bring something different. They often come back from Training 2000 with some new ideas and are confident in sharing their skills as well as asking and learning from older apprentices and skilled engineers. Training 2000 are really good at what they teach as it is all relevant to our workplace and they will support us if we need further learning for our apprentices in specific areas.

- Samantha - A&G Precision

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Central Lancashire  
UCLan

**www.training2000.co.uk | 01254 54659**  
**businessdevelopment@t2000.co.uk**

# Engineering and Advanced Manufacturing

## Apprenticeship information

We deliver an extensive range of accredited courses in Technical Services, Electrical & Mechanical Maintenance, Welding & Fabrication, Manufacturing Processes and can develop bespoke skills improvement programmes to meet your specific requirements.

**Commitment:** Your apprentice is required to spend an average of 6 hours per week completing 'off the job' training. This could include their lessons at Training 2000, online training, industry visits, competitions and shadowing.

**Duration:** Some of our Apprenticeships give you the option to have your apprentice based at Training 2000 in Blackburn full time for their first year. Full time at Training 2000 could be for a minimum of 6 months to a maximum of 12 months.

If you choose block training in year 1, this could take between 12 and 18 months to complete.



### LEVEL 2 APPRENTICESHIP

## Welder

**Duration:** 18 months

**Commitment:** x 1 four week block

Choose two from the following:

1. MIG (2 weeks) 2. TIG (2 weeks) 3. MMA (2 weeks)

**Entry requirements:**

A minimum of two GCSEs at grade 3 (D) or above in English and Maths.

### Funding your Apprenticeship:

<b>Levy paying employers:</b>	£13,000
<b>Non-levy - 22+ years old:</b> (5% contribution)	£650
<b>Non-levy - 16-21 years old:</b>	£0

### Topics covered:

- Welding safety
- Welding documentation and data
- Quality standards
- Plan and prepare welding activities
- Setting up equipment
- Identifying issues
- Welding components
- Inspect welds produced for dimensional and surface weld quality to ensure compliance prior to release
- Stages of welding activity
- Restore the work area and equipment to a safe and reliable condition
- Ensure tools, consumables, unused materials and equipment are returned to a safe, clean and approved condition on completion of welding work

**Coded welder:** After 12 months a test piece will be submitted for inspection to an external organisation and if successful the apprentice will be coded to ISO-9606 or BS-4872.

**End-point assessment methods:** A multiple choice test, two practical tests with questions and a professional interview

## Lean Manufacturing Operative

**Duration:** 18 months - (apprentice assessed in your workplace approximately every 5 weeks)

**Commitment:** The apprentice is required to spend an average of 6 hours per week completing 'off the job' training. This could include their lessons at Training 2000, online training, industry visits, competitions and shadowing.

**Entry requirements:**

A minimum of two GCSEs at grade 3 (D) or above in English and Maths.

**Funding your Apprenticeship:**

<b>Levy paying employers:</b>	£6,000
<b>Non-levy - 22+ years old:</b> (5% contribution)	£300
<b>Non-levy - 16-21 years old:</b>	£0

**Pathways available within this qualification**

- Production and assembly
- Inspection and quality
- Logistics and material handling
- Production processing / finishing

**Core topics covered:**

- Health & Safety
- Environmental procedures and systems
- Production
- Lean Manufacturing Operations
- Quality Control
- Problem Solving
- Continuous Improvement
- Communication
- Work Place Organisation

**End-point assessment methods:** Professional discussion underpinned by portfolio of evidence

## Engineering Fitter

**Duration:** Up to 4 years

**Commitment:** Year 1 - x3 four week blocks

Year 2 - 1 day per week

Year 3-4 - assessment in the workplace

**Entry requirements:** A minimum of four GCSEs at grade 4 (C) or above including English and Maths.

**Funding your Apprenticeship:**

<b>Levy paying employers:</b>	£21,000
<b>Non-levy - 22+ years old:</b> (5% contribution)	£1,050
<b>Non-levy - 16-21 years old:</b>	£0

**Pathways:**

- Electrical
- Mechanical

**Topics covered:**

- Interpreting and following drawings or diagrams and specifications for required component or assembly
- Planning work activity, including resources, equipment and tooling.
- Producing individual components, for example keys, pipework, threading, wiring looms, interfacing parts, motors, wiring cables.
- Re-furbishing components
- Assembling components to produce equipment, machine or system - in full or part.
- Quality checking and adjusting components or assembly against required specification; for example testing and calibrating.
- Identifying and resolving problems with components or assembly; fault diagnosis.
- Handing over completed components or assembly, this may include storage and commissioning.
- Re-instating work area and equipment
- Contributing to continuous improvement in component production or assembly

**End-point assessment methods:** A knowledge test, a practical test and a technical interview (including portfolio review)

# Engineering Technician

**Duration:** Up to 4 years

**Commitment:** Year 1 - full time at Training 2000 OR x6 four to six week blocks and 1 day per week to complete the Technical Certificate (if required)

Year 2 - 1 day per week to complete the Technical Certificate (if required) / assessment in the workplace

Year 3/4 - assessment in the workplace

The apprentice is required to spend an average of 6 hours per week completing 'off the job' training. This could include their lessons at Training 2000, online training, industry visits, competitions and shadowing.

## Entry requirements:

A minimum of four GCSEs at grade 4 (C) or above including English, Maths, Science and Technology is desirable.

## Funding your Apprenticeship:

<b>Levy paying employers:</b>	£26,000
<b>Non-levy - 22+ years old:</b> (5% contribution)	£1,300
<b>Non-levy - 16-21 years old:</b>	£0

## Pathways:

- Mechatronics Maintenance Technician
- Toolmaker and Tool and Die Maintenance Technician
- Technical Support Technician

## Core topics covered:

- Importance of complying with statutory, quality, organisational and health and safety regulations
- General engineering/manufacturing mathematical and scientific principles, methods, techniques, graphical expressions, symbols formulae and calculations used by engineering technicians
- Diagnostic methods and techniques used to help solve engineering/manufacturing problems
- Relevant engineering/manufacturing data and documentation
- The importance of only using current approved processes, procedures, documentation and the potential implications for the organisation if this is not adhered to
- Different roles and functions in the organisation and how they interact
- Dealing promptly and effectively with engineering/manufacturing problems within the limits of their responsibility using approved diagnostic methods and techniques and report those which cannot be resolved to the appropriate personnel

## Pathways:

### Mechatronics Maintenance Technician

- Mathematical techniques
- Operating parameters
- Planning of maintenance activities
- Data and documentation
- Monitoring
- Planned maintenance
- Complex fault diagnosis
- Hand over of equipment
- Continuous improvement
- Health & Safety

### Optional unit

- Maintaining mechanical equipment
- Maintaining fluid & pneumatic power equipment
- Maintaining electrical & electronic equipment
- Maintaining process control equipment
- Fluid power and process control

### Toolmaker and Tool and Die Maintenance Technician

- Mathematical techniques
- Characteristics of common materials
- Hand tools
- Workshop machinery
- Set up and operate machinery
- Individual components/systems
- Application of systems
- Data and documentation
- Produce, assemble, disassemble
- Manufacture components
- Testing
- Preventative planned maintenance
- Fault diagnosis and repair activities
- Maintaining mechanical equipment
- Maintaining fluid & pneumatic power equipment
- Maintaining electrical & electronic equipment
- Maintaining process control equipment
- Continuous improvement

### Technical Support Technician

- Health & Safety
- Data and documentation
- Working efficiently and effectively

### Depending on your needs you will then choose one of two pathways:

- Pathway 1: Engineering drawing using computer aided techniques
- Pathway 2: Operational technical support

**End-point assessment methods:** A creation of a portfolio, a competence interview and application for professional recognition (EngTech)



## Metal Fabricator

**Duration:** Up to 4 years

**Commitment:** Year 1 - x1 eight week block, which consists of x2 weeks learning MIG, TIG or MMA (employer choice), x3 weeks plate work and x3 weeks sheet metal

plus 1 day per week to complete the Technical Certificate (if required)

Year 2 - 1 day per week to complete the Technical Certificate (if required) / assessment in the workplace

Year 3/4 - assessment in the workplace

### Funding your Apprenticeship:

**Levy paying employers:** £27,000

**Non-levy - 22+ years old:** £1,350  
(5% contribution)

**Non-levy - 16-21 years old:** £0

### Entry requirements:

A minimum of four GCSEs at grade 4 (C) or above including English, Maths, Science and Technology is desirable.

### Topics covered:

- Work safely, following regulations.
- Plan and prepare for fabrication.
- Verify material specifications.
- Handle and move materials properly.
- Set up and maintain equipment.
- Interpret drawings to assemble products.
- Shape and form metal using proper tools.
- Monitor processes and identify improvements.
- Cut, drill, and prepare metal.
- Join metal using fasteners or welding.
- Inspect and test joins for compliance.
- Perform quality checks.
- Address fabrication issues.
- Restore work area and equipment.
- Complete documentation.
- Weld per approved procedures.

**End-point assessment methods:** A practical observation and a professional discussion

## Plate Welder

**Duration:** 3 years

**Commitment:** x1 eight week block (covering MMA, TIG and MAG welding processes)

### Entry requirements:

A minimum of two GCSEs at grade 4 (C) or above in English and Maths.

### Funding your Apprenticeship:

**Levy paying employers:** £27,000

**Non-levy - 22+ years old:** £1,350  
(5% contribution)

**Non-levy - 16-21 years old:** £0

### Topics covered:

- Prepare for welding.
- Verify material specifications.
- Inspect weld prep and cleanliness.
- Assemble and position components.
- Set up and maintain equipment.
- Monitor welding parameters.
- Follow technical specs and drawings.
- Weld accurately using proper techniques.
- Remove defects as needed.
- Inspect alignment, distortion, and welds.
- Remove and finish bracings and aids.
- Manage and return consumables.
- Restore work area and equipment.
- Complete documentation.

**End-point assessment methods:** A multiple choice test, practical tests covering two welding procedure specifications (WPSs) (two material types and two welding processes), an oral examination and a professional interview/portfolio of evidence showing components conforming to international standards

# Machining Technician

**Duration:** Up to 4 years

**Commitment:** Year 1- 20 weeks full time at Training 2000 OR x3 five week blocks plus a day per week for the Technical Certificate

Blocks:

- Milling (5 weeks)
- Turning (5 weeks)
- Fitting (5 weeks)

Additional block for full time learners only:

- CNC turning, CNC milling and Programming (5 weeks) \*£1250 for block release learners

Year 2 - 1 day per week to complete the Technical Certificate / assessment in the workplace

Year 3/4 - assessment in the workplace

## Funding your Apprenticeship:

**Levy paying employers:** £27,000

**Non-levy - 22+ years old:** £1,350  
(5% contribution)

**Non-levy - 16-21 years old:** £0

## Entry requirements:

A minimum of four GCSEs at grade 4 (C) or above including English and Maths.

## Topics covered:

- Conduct safety checks and performance monitoring for machining, associated equipment and surrounding work area.
- Receive, read and interpret engineering data and documentation, engineering drawings and technical data. Contribute to or plan the days machining schedule.
- Check and inspect materials to be machined to ensure that they conform to quality standards. Identify and report any issues or faults such as incorrect grades, dimensions and thicknesses.
- Plan and prepare sequence for the machining activities. Ensure that the correct tooling, work holding, and materials are used. This applies to conventional Machine high-quality complex components using a broad range of processes. For example, internal or external thread cutting, slots and pockets, internal or external under cutting. Also profile forms, tapered and eccentric diameters, bored holes, and tee slots.
- Inspect components produced. Adjust the machining equipment or program and tooling to ensure components meet quality requirements.
- Identify, communicate and report issues affecting machining component quality, quantity and deadlines.
- Complete machining documentation at all stages of the work activity. For example, standard operational procedures, control documentation and contribution to audits.
- Maintain and restore the machining work area, performing housekeeping and waste management as appropriate. Ensure tools, unused materials and equipment are returned to a safe, clean and approved condition on completion of machining work.
- Keep stakeholders for example, customers, colleagues and line managers informed about machining work.
- Perform scheduled daily inspection and machine shut down or safe isolation.
- Support continuous improvement activity to address business problems.

Full time learners only - CNC turning, milling and programming block includes:

- Complex or CNC complex machining tasks.
- Set up, operate, or adjust conventional machines or set up, prove and validate CNC machining equipment settings and programs for the machine tool being used.
- Training on a range of machines (depending on employers requirements): Siemens Shopmill/Turn, Fanuk and ProtoTRAK

**End-point assessment methods:** A knowledge test, a practical demo with questions and an interview, underpinned with portfolio evidence

## HNC in Electrical and Electronic Engineering

**Duration:** 2 years - starts in September each year

**Commitment:** One day per week

**Cost:** £2,625 (+VAT) per year

**Entry requirements:**

Ideally completed a Level 3 qualification in engineering or equivalent

**Topics covered:**

- Engineering Design
- Engineering Mathematics
- Managing a Professional Engineering Project
- Production Engineering for Manufacture
- Quality and Process Improvement
- Automation, Robotics, PLCs
- Electrical & Electronic Principles
- Electrical Machines

## HNC in Mechatronics

**Duration:** 2 years - starts in September each year

**Commitment:** One day per week

**Cost:** £2,625 (+VAT) per year

**Entry requirements:**

Ideally completed a Level 3 qualification in engineering or equivalent

**Topics covered:**

- Engineering Design
- Engineering Mathematics
- Managing a Professional Engineering Project
- Production Engineering for Manufacture
- Quality and Process Improvement
- Engineering Mechanics and Materials
- Analogue and Digital Electronics
- Mechatronic Systems in Manufacturing

## HNC in Manufacturing Engineering

**Duration:** 2 years - starts in September each year

**Commitment:** One day per week

**Cost:** £2,625 (+VAT) per year

**Entry requirements:**

Ideally completed a Level 3 qualification in engineering or equivalent

**Topics covered:**

- Engineering Design
- Engineering Mathematics
- Managing a Professional Engineering Project
- Production Engineering for Manufacture
- Quality and Process Improvement
- Computer Aided Design and Manufacture (CAD/CAM)
- Industry 4.0
- Industrial Robots

## HND in General Engineering

**Duration:** 1 year - starts in September each year

**Commitment:** One day per week

**Cost:** £2,625 (+VAT)

**Entry requirements:**

Our one year top up from HNC to HND is obtained by studying a further six units at Level 5

**Topics covered:**

- Professional engineering management
- Further mathematics
- Research project
- Advanced mechanical principles
- Further thermodynamics
- Sustainability

Topics are subject to change

## Our engineering and advanced manufacturing training courses

We deliver an extensive range of accredited courses and can develop bespoke skills improvement programmes to meet your specific requirements.

### Training course

**PUWER 1998 Abrasive Wheels** | 4 hours

**MIG Welding** | 5 weeks

**Safe Isolation** | 4 hours

**MMA Welding** | 5 weeks

**CNC Turning inc. Progs** | 4 weeks

**TIG Welding** | 5 weeks

**Electrical Maintenance** | 4 weeks

**Platework** | 2 weeks

**Mechanical Maintenance** | 4 weeks

**Sheet metal** | 5 weeks

**Fitting** | 6 weeks

**Milling** | 4 weeks

**PLCs** | 4 weeks

**Electronics** | 4 weeks

**Turning** | 4 weeks

**Wire & Test** | 4 weeks

**Grinding** | 5 weeks

If you have any specific training needs that are not listed above, please get in touch  
For prices and further information, please contact [businessdevelopment@t2000.co.uk](mailto:businessdevelopment@t2000.co.uk)

